



Foodborne Illnesses

A foodborne illness is _______ A foodborne illness is considered an outbreak when:

Challenges to foodservice operations include:

•					
•					
•					

Each year ______ of people get sick from unsafe food.

The Cost of Foodborne Illnesses

Foodbor	ne illnesses cost the United States	of dollars each year.
Some of	the costs of a foodborne-illness outbreak include:	
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• .		
•		
•		

The most important costs are: _______.

Victims of foodborne illnesses may experience the following:
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•
•
How Foodborne Illnesses Occur
Contamination is
The three categories of contaminants are:
Biological:
•
•
Chemical:
•
•
Physical:
•
contaminants are responsible for most foodborne illnesses.
contaminants are responsible for most roodborne linesses.
How Food Becomes Unsafe
The five most common food-handling mistakes, or risk factors, that can cause a foodborne illness are
1
2
3
4
5
Food prepared in a is considered to be a from an unsafe
source and must be avoided.

Practices Related to Foodborne Illness:

Time-temperature abuse	Time-temperature abuse is Time-temperature abuse can happen if:
Cross-contamination	Cross-contamination is It can cause a foodborne illness in many ways:
Poor personal hygiene	Poor personal hygiene can cause a foodborne illness if a food handler does any of the following actions:
Poor cleaning and sanitizing	Poor cleaning and sanitizing happens in the following ways:

Food Most Likely to Become Unsafe

TCS Food	d						
TCS food	TCS food is						
TCS food	TCS food items include:						
•							
•							
•							

•		
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Ready-t	o-Eat Food	
Ready-t	o-eat food is	
Example	es of ready-to-eat food are:	
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•		
opulat	ions at High Risk for Foodborne Illnesses	
Groups	of people who have a higher risk of getting a foodborne	illness include:
•		
•		
•		
Kaan	ing Rood Sata	
-	ing Food Safe	
Manage	ers should focus on the following measures:	
Manage		
Manage	ers should focus on the following measures:	
Manage 1 2	ers should focus on the following measures:	
Manage 1 2 3	ers should focus on the following measures:	

The Importance of Becoming a Certified Food Protection Manager

A manager must show they have the required knowledge by: Corrective action is Covernment Agencies Responsible for the Prevention of Foodborne Illness	The FDA Food Code requires the person in charge to:	
A manager must show they have the required knowledge by: Corrective action is Covernment Agencies Responsible for the Prevention of Foodborne Illness		
A manager must show they have the required knowledge by: Corrective action is Covernment Agencies Responsible for the Prevention of Foodborne Illness Covernment agencies that take leading roles in the prevention of foodborne illness in the United States are: Covernment Agencies Responsible for the Prevention of Foodborne Illness Covernment Agencies that take leading roles in the prevention of foodborne illness in the United States are: Covernment Agencies that take leading roles in the prevention of foodborne illness in the United States are: Covernment Agencies That take leading roles in the prevention of foodborne illness in the United States are: Covernment Agencies Responsibilities of the FDA include: Covernment Ag		
Training and Monitoring Staff should be trained:		
Training and Monitoring Staff should be trained:	A manager must show they have the required knowledge by:	
Training and Monitoring Staff should be trained:	•	
Staff should be trained:		
Staff should be trained:	Training and Monitoring	
When staff completes food safety training, it should be Corrective action is Government Agencies Responsible for the Prevention of Foodborne Illness The government agencies that take leading roles in the prevention of foodborne illness in the United States are:		
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Government Agencies Responsible for the Prevention of Foodborne Illness The government agencies that take leading roles in the prevention of foodborne illness in the United States are:	When staff completes food safety training, it should be	.
Government Agencies Responsible for the Prevention of Foodborne Illness The government agencies that take leading roles in the prevention of foodborne illness in the United States are: The FDA Responsibilities of the FDA include: The Food Code provides		
The government agencies that take leading roles in the prevention of foodborne illness in the United States are:		
States are: The FDA Responsibilities of the FDA include: The Food Code provides	Government Agencies Responsible for the Prevention of Food	borne Illness
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The FDA Responsibilities of the FDA include: The Food Code provides		
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Responsibilities of the FDA include: The Food Code provides		
The <i>Food Code</i> provides	The FDA	
The <i>Food Code</i> provides	Responsibilities of the FDA include:	
The <i>Food Code</i> provides	•	
The <i>Food Code</i> provides		
The <i>Food Code</i> provides		
The Food Code was created for	The <i>Food Code</i> provides	·
	The Food Code was created for	·

These agencies regulate foodservice for the following groups:	
•	
•	
•	
•	
The FDA recommends that states adopt the <i>Food Code</i> , but it cannot	it.
Other Agencies	
Other agencies that have an important role in food safety and the prevention of include:	f foodborne illness
USDA:	
•	
•	
CDC and PHS:	
•	
•	
•	
State and local regulatory authorities:	
•	
•	
Some responsibilities of state and local regulatory authorities include:	
•	
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Biological, Chemical, and Physical Contaminants One of the foodservice manager's most important roles is to prevent any type of

of food from occurring.							
Contamination is							
Harmful substances can be:							
•							
•							
Most contaminants cause	while other	rs can result in					
How Contamination Happens							
•							
•							
•							
•							
•							
•							
The fecal-oral route of contamination is							
Contaminants are passed very easily in the following ways:							
•							
•							
Biological Contamination							
Microorganisms are		·					
Pathogens are							

•
•
•
The FDA has singled out six pathogens and named them the These include:
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•
•
•
•
Symptoms of Foodborne Illness
Most victims of foodborne illness share some common symptoms including:
•
•
•
•
•
Onset time is
Onset time can range from
•
•
Bacteria
Bacteria that cause foodborne illness have some basic characteristics including:
Location:
•
•

The four types of pathogens that can contaminate food and cause a foodborne illness are:

Detection:			
•		 	
Growth:			
•		 	
•		 	
•	 		
Prevention:			
•		 	

FAT TOM – Conditions for Bacteria to Grow

F	•
A	
T	
T	
0	•
M	

Controlling FAT TOM Conditions

es:
3

Major Bacteria That Cause Foodborne Illness

Four major bacteria that are highly contagious and can cause serve illness:

•					

•

•

Major Bacteria That Cause Foodborne Illness

Bacteria	Source	Food Linked with the Bacteria	Prevention Measures
Salmonella Typhi		•	•
Nontyphoidal Salmonella		•	•
Shigella spp.		•	•
Shiga toxin- producing Escherichia coli, also known as <i>E. coli</i>		•	•

Viruses that cause foodborne illness have some basic characteristics including: Location: Sources: Destruction:

Major Viruses That Cause Foodborne Illness

Two major viruses that are highly contagious and can cause serve illness:

•				

Major Viruses That Cause Foodborne Illness

Virus	Source	Food Linked with the Virus	Prevention Measures
Hepatitis A		•	•
Norovirus		•	•

Parasites Parasites share some basic characteristics including: Location: Sources: Prevention: Fungi Fungi include ______, _____, and ______. **Biological Toxins** Origin: Symptoms:

Prevention:

Chemical Contaminants

keep f	food safe from chemical contaminants, follow these guidelines:	
urces:		
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• _		
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mptom	ns:	
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eventic	an:	
CVCITCIC	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
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ays to p	protect food and food-contact surfaces from contamination by chemica	ls include
•		
• -		
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•		
ysical (Contaminants	
•		
кеер т	food safe from physical contaminants, follow these guidelines:	
me cor	mmon objects that can get into food include:	
•		
•		
• _		
•		

•	_
•	_
Symptoms:	
•	
•	
•	
Prevention:	
•	
•	
•	
People who may deliberately •	y contaminate food include:
People who may deliberately	y contaminate food include:
People who may deliberately	y contaminate food include:
People who may deliberately	y contaminate food include:
People who may deliberately	y contaminate food include:
People who may deliberately	y contaminate food include:
People who may deliberately	y contaminate food include:
People who may deliberately Materials or contaminants the	y contaminate food include:
People who may deliberately Materials or contaminants the	y contaminate food include:
People who may deliberately Materials or contaminants the	y contaminate food include:
People who may deliberately Materials or contaminants the Attacks can occur specific:	y contaminate food include:
People who may deliberately Materials or contaminants the Attacks can occur specific:	y contaminate food include:
People who may deliberately Materials or contaminants the Attacks can occur specific:	y contaminate food include:

Assure:			
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Look			
Look:			
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• _		 	
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• _		 	
• _		 	
Employee	s:		
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Reports:			
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•			
• _		 	
Throats			
Threat:			
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Responding to a Foodborne-Illness Outbreak

Items managers should consider when responding to an outbreak include the following.

Gathering information:		
•		
•		
Notifying authorities:		
•		
Segregating product:		
•		
•		
Documenting information:		
•		
•		
Identifying staff:		
•		
•		
Cooperating with authorities:		
•		
•		
Reviewing procedures:		
•		
- 1.4H		
Food Allergens		
A food allergen is		
		·
Food Allergy Symptoms		
An allergic reaction can happen within a few	or up to	hours later.

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•
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•
Ananhylavsis is
Anaphylaxsis is
If you or your staff see a customer having severe symptoms, or the customer tells you they are having a
severe allergic reaction:
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•
•
Mast Common Food Allowens
Most Common Food Allergens
The big nine allergens are:
•
•
•
•
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•
•
<u> </u>

This reaction could include some of all of these symptoms:

Preventing Allergic Reactions

w requires that major alle	ergens on food labels meet the following re
ouse Staff	
rking with guests with foo	od allergies, front of house staff should:
ests about allergens on r	menus. This includes:
guests. This includes:	
cate the allergen special	order to back of house staff. This includes
	cafoly This includes:
e allergen special order s	salely. This includes.
e allergen special order s	
e allergen special order s	

Clean and sanitize. This includes:
•
•
•
•
Back of House Staff
Cross-contact is
Cross-contact examples:
•
•
How to Avoid Cross-Contact
Here's how to prevent cross-contact in the back of the house to keep guests safe.
There is now to prevent cross contact in the back of the house to keep guests saire.
Review the menu and ingredients for Big Nine allergens. This includes:
•
•
•
•
Receive and store items correctly. This includes:
Receive and store items correctly. This includes.
•
•
•
•
•
Clean surfaces, utensils, and equipment. This includes:
•
•
Use separate utensils and equipment for allergen special orders. This includes:

Practice	good personal hygiene. This includes:
•	
•	
Prepare	the allergen special order correctly. This includes:
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•	
•	
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•	
•	



Module 3: Safe Food Handler

How Food Handlers Can Contaminate Food	
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Situations that Can Lead to Contaminating Food	
Food handlers can contaminate food when:	
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•	
•	
•	
With some illnesses, a person may infect other people before showing any _	·
With other illnesses, a person may infect other people for	or after
symptoms are gone.	
Carriers are	·
Actions That Can Contaminate Food	
Some common actions to avoid that can contaminate food include:	
•	
•	
•	
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•	
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•	
•	
Managing a Personal Hygiene Program	
Managing a Personal Hygiene Program	
•	
•	
•	
•	

lwashing and Hand Care	
rashing	
to Wash Hands	
should only be washed in a	
should <i>never</i> be washed in:	
Wash Hands	
	seconds.
ole handwashing process should take	seconds.
nole handwashing process should take	seconds.
nole handwashing process should take	seconds.
nole handwashing process should take	seconds.
nole handwashing process should take	seconds.
nole handwashing process should take	seconds.
nole handwashing process should take	seconds.

Managers can support a personal hygiene program by:

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•	
/hen to Wash Hands	
ood handlers must wash their hands before:	
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•	
•	
ood handlers must wash their hands after the following activities:	
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•	
orrective Action	
a food hander touches food or food-contact surfaces with unclean hand	ds, managers must:
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•	
•	
and Antiseptics	
and antiseptics are	·
and antiseptics must comply with:	
•	

To keep from contaminating hands after washing them, use a paper towel to:

Only use hand antiseptics hand	dwashing.			
Hand antiseptics must never be used in place of				
Wait for hand antiseptics to before	e touching food or equipment.			
Hand Care				
Fingernail length				
False fingernails	• •			
Nail polish	•			
Infected wounds or boils:				
If the wound or boil is located on the hand, finger, or wrist, then	•			
If the wound or boil is located on the arm, then	•			
If the wound or boil is located on another part				

of the body, then

Single-Use C	aloves
•	
•	
•	
Single-use gloves s	should always be worn when handling
Exceptions to wea	ring single-use gloves include:
·	
Which Gloves to E	
When buying glov	es for handling food, follow these guidelines:
Approved gloves:	
•	
Disposable gloves:	•
or a contract of the contract	
	
Multiple sizes:	
•	
_atex alternatives:	:
• <u></u>	
How to Use Glove	es .
When using single	-use gloves, follow these guidelines to prevent contamination:
-	
	wing when using gloves:
1010, 40 (110 10110	
•	
•	

When to Change Gloves

Food handlers must chan	ge single-use gloves at all of these tim	nes:	
•			
•			
_			
Bare-Hand Contact with	Ready-to-Eat Food		
	·		
Do not handle	food with bare hands.		
If an operation serves a h	igh-risk population, never handle	food with bare han	ds.
t is accentable to bandle	ready-to-eat food with bare hands in	these situations:	
it is acceptable to handle	ready-to-eat 1000 with bare hands in	these situations.	
	ies allow		
	anager must have specific and		
Personal Hygien	e Practices		
•			
Personal Cleanliness			
reisonai Cleanniess			
•			
•			
Work Attire			
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•			
•			

Eating, Drinking, Chewing Gum, and using Tobacco Products

V <i>ever</i> eat, drink, chew	gum, or use tob				
	8,	pacco prod	ucts when:		
•					
Employees can drink for contamination of:	rom a covered c	ontainer if	they handle t	he container	carefully to preve
•					
•					

Work Attire Guidelines

Hair Restraints	Do not:
Clean Clothing	•
Aprons	• Never •
Jewelry	Food handlers cannot wear any of the following:

Policies for Reporting Health Issues

Some regulatory authorities may ask for proof that food handlers were told to let managers know when they are sick. Proof can be provided in the following ways:

•	
•	

•
•
When food handlers are sick, managers may need to restrict them from working with exposed
,, and
Sometimes managers may even need to exclude sick employees from coming into the operation if they have these symptoms:
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•
•
•
Food handlers must also tell managers when they have been diagnosed with an illness from one of these pathogens:
•
•
•
•
•
•
Food handlers must tell managers if they live with someone who has been diagnosed with any of these illnesses, except
If a food handler is diagnosed with an illness from any of these pathogens, managers must report the illness to the
Watching for Staff Illnesses
Managers should watch food handlers for signs of illness including:
•
•
•
•
Restricting or Excluding Staff for Medical Conditions
•

Reporting Illness

How to Handle Medical Conditions

lf	Then	
The food handler has an infected wound or boil that is not properly covered.	Restrict	
The food handler has a sore throat with a fever.	Restrict	
	Exclude	- - -
The food handler has persistent sneezing, coughing, or a runny nose that causes discharges from the eyes, nose, or mouth.	Restrict	
The food handler has at least one of these symptoms from an infectious condition: • Vomiting	Exclude	-
DiarrheaJaundice (yellow skin or eyes)	Vomiting and diarrhea:	- - -
	Jaundice:	- - -
The food handler is vomiting or has diarrhea and has been diagnosed with an illness caused by one of these pathogens: Norovirus Shigella spp. Nontyphoidal Salmonella Shiga toxin-producing E. coli (STEC) The food handler has been diagnosed with an illness caused by one of these pathogens:	Exclude Report •	- -
Hepatitis ASalmonella Typhi		

Module 4: Introduction to the Flow of Food



Hazards in the Flow of Food

The flow of food is		·	
It begins when you the food and	ends when you	it.	
Managers are responsible for the safety of the of food.	nagers are responsible for the safety of the food at bod.		
Cross-Contamination			
•			
•			
•			
Guidelines for Preventing Cross-Contamination	n Between Food		
Use separate equipment for raw and ready- to-eat food	•		
Clean and sanitize before and after tasks	•		
Prep raw and ready-to-eat food at different times	•		
Separate raw meat, poultry, and seafood from unwashed and ready-to-eat fruits and vegetables	•		
Buy prepared food	•		

Time-Temperature Contro	Ti	ime-	·Tem	perature	Contro
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Most foodborne illnesses happen because TO	CS food has been	abused.
TCS food has been time-temperature abused This is call the		
pathogens grow in this range. Most pathogen		
Food is being temperature abused whenever		
The longer food stays in the temperature dar		ave to
To keep food safe, the time range for hours or more, the Avoiding Time-Temperature Abuse		food is held in this
Monitoring	•	
Tools	•	
Recording	•	
Time and temperature control	•	
Corrective actions	•	
Monitoring Time and Temper To keep food safe, control the amount of time		

Three typ	es are commonly	used in opera	ations:		
1					
2					
3					
Bimetalli	Stemmed Thern	nometer			
• _					
• _					
• _					
• –					
_					
_					
•					
	stemmed therm				
Calibratio	stemmed therm	ometers shou	ld have the	ese features	
Calibratio -	stemmed therm	ometers shou	ld have the	ese features	
Calibratio -	stemmed therm	ometers shou	ld have the	ese features	
Calibratio -	stemmed therm	ometers shou	ld have the	ese features	
Calibratio -	stemmed thermone in nut:	ometers shou	ld have the	ese features	
Calibratio -	stemmed thermone in nut:	ometers shou	ld have the	ese features	
Calibratio — Easy-to-re — —	stemmed thermone in nut:	ometers shou	ld have the	ese features	
Calibratio — Easy-to-re — Dimple:	stemmed thermone in nut:	ometers shou	ld have the	ese features	
Calibratio — Easy-to-re — Dimple:	stemmed therm	ometers shou	ld have the	ese features	
Calibratio — Easy-to-re — Dimple:	stemmed therm	ometers shou	ld have the	ese features	
Calibratio — Easy-to-re — Dimple:	stemmed therm	ometers shou	ld have the	ese features	

Types of Probes

Immersion probes	•
Surface probes	•
Penetration probes	•
Air probes	•

Infrared (Laser)	Thermometers

•	
•	
•	
•	

Follow these guidelines when using infrared thermometers:

Distance:

• _____

Barriers:

- •
- •

Manufacturer's directions:

- •
- •

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General Thermometer Guidelines
•
•
Cleaning and sanitizing:
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•
•
•
Calibration:
•
•
Calibrate thermometers at these times:
•
•
•
•
Keep in mind:
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Other Temperature-Recording Devices

Accuracy:
Thermometers used to measure the temperature of food must be accurate to within
Thermometers used to measure air temperature in food-storage equipment must be accurate to within
Glass thermometers:
•
Checking temperatures:
When checking the temperature of food do the following:
Allow at least seconds after inserting the bimetallic stemmed thermometer stem into the food.
Calibrating Thermometers
Boiling-point method: involves adjusting the thermometer to the temperature at which water boils
Ice-point method: involves adjusting the thermometer to the temperature at which water freezes
The ice-point method is and
The steps include:
1
2

Module 5: Purchasing, Receiving, Storage



General Purchasing and Receiving Principles

You cannot make	food	Make sure only	food is brought into
the operation.			
Two ways to ensure the	safety and quality of	the food used in the operation	include:
1.			
2			
Purchasing			
Before any deliveries are	accepted, make sur	e that the food purchased is	·
Follow these guidelines v	when purchasing foo	d.	
Approved, reputable sup	ppliers:		
•			
Make sure inspection rep		owing areas:	
•			
•			
•			
Many operations establis	sh supplier lists base	d on their company:	
•			
•			
			

	_ should be included on these lists.
	
e that the receiving and	
	of the delivery truck.
	Inspect the overall lems, the delivery.
	Make sure they have been received at
·	ems must be stored as as as
	der arrives at the operation and must meet
	e that the receiving and and f there are signs of prob Once inspected, food it

Recalls Follow these guidelines when notified of a recall: Temperature Use	Rejecting Items	
Recalls Follow these guidelines when notified of a recall: Temperature Use to check food temperatures during receiving. Checking the Temperature of Various Types of Food: Meat, poultry, and fish Reduced-oxygen packaging (ROP), MAP, vacuum-packed, and sous vide food Other packaged food	•	
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Temperature Use to check food temperatures during receiving. Checking the Temperature of Various Types of Food: Meat, poultry, and fish Reduced-oxygen packaging (ROP), MAP, vacuum-packed, and sous vide food Other packaged food	Follow these guidelines when notified of a red	rall:
Temperature Use to check food temperatures during receiving. Checking the Temperature of Various Types of Food: Meat, poultry, and fish Reduced-oxygen packaging (ROP), MAP, vacuum-packed, and sous vide food Other packaged food	Tollow these guidelines when nothica of a rec	zun.
Temperature Use to check food temperatures during receiving. Checking the Temperature of Various Types of Food: Meat, poultry, and fish Reduced-oxygen packaging (ROP), MAP, vacuum-packed, and sous vide food Other packaged food	•	
Temperature Use	•	
Use to check food temperatures during receiving. Checking the Temperature of Various Types of Food: Meat, poultry, and fish Reduced-oxygen packaging (ROP), MAP, vacuum-packed, and sous vide food Other packaged food	•	
Use to check food temperatures during receiving. Checking the Temperature of Various Types of Food: Meat, poultry, and fish Reduced-oxygen packaging (ROP), MAP, vacuum-packed, and sous vide food Other packaged food		
Checking the Temperature of Various Types of Food: Meat, poultry, and fish Reduced-oxygen packaging (ROP), MAP, vacuum-packed, and sous vide food Other packaged food	Temperature	
Meat, poultry, and fish Reduced-oxygen packaging (ROP), MAP, vacuum-packed, and sous vide food Other packaged food	Useto check f	ood temperatures during receiving.
Reduced-oxygen packaging (ROP), MAP, vacuum-packed, and sous vide food Other packaged food	Checking the Temperature of Various Types o	f Food:
Reduced-oxygen packaging (ROP), MAP, vacuum-packed, and sous vide food Other packaged food	Meat noultry and fish	
Vacuum-packed, and sous vide food Other packaged food	ivieat, pountry, and rish	•
Vacuum-packed, and sous vide food Other packaged food		•
Vacuum-packed, and sous vide food Other packaged food		
Vacuum-packed, and sous vide food Other packaged food	Reduced-oxygen nackaging (ROP) MAP	•
Other packaged food		•
Other packaged food		•
	Othernesis	
•	отнег раскадей тоой	•
		•

Delivery temperatures:

Food	Receiving Criteria
Cold TCS food	•
Shellstock—live molluscan shellfish (oysters, mussels, clams, and scallops)	•
In-shell product—non-living, processed shellfish with one or both shells removed	•
Shucked shellfish—molluscan shellfish with both shells removed	•
Milk	•
Shell eggs	•
Hot TCS food	•
Frozen food	•

_					
Ра	r	$^{\prime}$	α	ın	α
гu	c_{n}	·ч	u	,,,	ч

•		

- •
- _____

ge:	
items with:	
	
d packaged in a reduced-oxygen environment must be rejected if the	packaging is
t accept cases or packages that appear to have been	with.
:	
	
	
date or expiration date is	
date is	
	·
y date is	
nents	
	

•		
•		
Food Quality		
Poor food quality can be a sign that food has been		abused and
may be unsafe. Work with suppliers to define specific		
the food items typically received.		
Reject food if it has any of the following problems:		
Appearance:		
•		
•		
•		
Texture:		
•		
Odor:		
•		
Always reject any items that do not meet company standards for	 	
Storing		
Labeling		
•		
•		
Labeling Food for Use On-Site		
•		
•		

Shellfish from one container should not be mixed with another unless:

Labeling Food That Is Packaged On-site for Retail Sale Food packaged in the operation that is being sold to customers for use at home, must be The label must include the following information: The labeling requirements do not apply to **Date Marking** Ready-to-eat TCS food must be marked if held for longer than _____ hours. The label must indicate when the food must be ______, _____, or ______, or _____ Ready-to-eat TCS food can be stored for only _____ days if it is held at _____ or lower. After that date, the food must be ______. The count begins on the day that the food was ______ or a commercial container was When combining food with different use-by dates in a dish, the discard date of the dish should be based

on the _____ use-by date of any food items involved.

Temperatures
Pathogens can grow when food is not stored at the correct
Follow these guidelines to keep food safe:
•
•
•
•
Rotation
Food must be rotated in storage to
Food items must be rotated so that those with the earliest use-by or expiration dates are used items with later dates.
FIFO stands for
FIFO is used to rotate the following items during storage:
•
• •
One way to use the FIFO method includes:
1
2
3
4
Preventing Cross-Contamination
Food, equipment, utensils, linens, and single-use items must be stored in ways that prevent
Follow these guidelines during storage:
Supplies:
•
•

•
•
Cleaning:
Keep all storage areas and
Clean the following items on a regular basis:
•
•
•
Clean up and promptly to keep them from contaminating other foo
Follow these additional guidelines:
•
•
Storage Order
Safe food storage starts with or food. After that, how food is
stored depends on the of food and options for storage.
•
•
Storage Location
Food should be stored in a, location away from dust and other
contaminants.
Never store food in these areas:
•
•
•

Containers:

Damaged, Spoiled, or Incorrectly Stored Food
If there is expired, damaged, spoiled, or incorrectly stored food that has become unsafe,it.
This includes food that is
If the food must be stored until it can be returned to the vendor, avoid contaminating the food stored near it by:
•

Module 6: Preparation



Preparation

General Preparation Practices

Prevent pathogens from spreading and growing by making good food	-prep choices including:
Equipment:	
•	
Quantity:	
•	
Storage:	
•	
Additives:	
•	
•	
•	
•	
Presentation:	
•	_
•	- -
•	_
Do not use the following to misrepresent the appearance of food	:
•	
•	
Corrective actions:	
Food that has become unsafe must be thrown out unless it can be safe	ely

•	
•	
Thawing	
Never thaw food at	.
You must make sure staff is maintaining the _	of TCS food during thawing.
Methods and Guidelines for Thawing TCS Foo	od
Refrigeration	•
	•
Running Water	•
	•
Microwave	•
Cooking	•
Thawing ROP Fish	
ROP fish should remain until rea	idy for use.
If stated on the label, the fish must be remove	ed from the packaging at the following times:
•	
If you are packaging fish using a reduced-oxyg	en packaging method, the fish must:
•	
•	

All food—especially ready-to-eat food—must be thrown out in the following situations:

Prepping Specific Food Produce Cross-contamination: Washing: Soaking or Storing: Fresh-cut produce: Raw seed sprouts: Eggs and Egg Mixtures Pooled eggs: Pasteurized eggs: High-risk Populations:

Salads Containing TCS Food

•

•

Ice	
Consumption:	
•	
Cooling food:	
•	
Containers and scoops:	
•	
•	
•	
•	
Preparation Practices That Have Special Requirements	
A variance is	
A HACCP plan may be required when applying for a variance:	
•	
•	
•	
Records must show that you:	
•	
•	

•		
•		
•		
•		
•		
•		
•		
•		
Cooking Food The only way to reduce pathogens in food to safe levels is to cook it t Once reached, food must be held for a		
While cooking reduces pathogens in food, it does not destroy may have produced.		
How to Check Temperatures		
The guidelines to follow when checking temperatures include:		
•		
•		

A variance is required if an operation plans to prep food in any of the following ways:

Cooking Requirements for Specific Food

165°F (74°C) for <1 second (Instantaneous)	•	
155°F (68°C) for 17 seconds		
145°F (63°C) for 15 seconds		
145°F (63°C) for 4 minutes	•	
135°F (57°C) (no minimum time)	•	

Cooking TCS Food in the Microwave Oven

Meat, seafood, poultry, and eggs that are cooked in a microwave oven must be cooked to ______.

Follow these guidelines when cooking TCS food in a microwave oven:

•

Partial Cooking during Preparation

Partial cooking is	
Follow these steps when partially cooking meat, seafood, poultry, eggs, or dish items: 1	es containing these
2	
3	
4	
5	
The local regulatory authority will require how partially cooked food will be prepped and stored.	that explain
These procedures must be approved by the regulatory authority and describe t	he following:
•	-
•	-
•	-
•	-
Manufacturer Cooking Instructions	
Manufacturer cooking instructions on packaged foods must be followed, especto to food.	ially before adding them
Consumer Advisories	
Disclosure:	
•	
•	-
•	-
Reminder:	
•	-
•	-

•
•
Operations That Mainly Serve High-Risk Populations
Operations that mainly serve a high-risk population, cannot serve the following items:
•
•
•
•
Cooling and Reheating Food
Temperature Requirements for Cooling Food
t is critical to ensure food handlers are using the correct to cool TCS food, cooling it, and regularly temperatures during cooling.
Cool TCS food from to or lower within hours.
First, cool food from to within hours.
Then cool it from to or lower in the next hours.
f food has not cooled to within hours, it must be and then cooled again.
f food can be cooled from to in less than hours, use the emaining time to cool it to or lower.
However, the total cooling time cannot be longer than hours.
Cooling Food
Factors That Affect Cooling
•
•
•

Children's Menus

Methods for Cooling Food			
•			
•			
•			
•			
•			
Storing Food for Further Cooling			
•			
•			
·			
•			
Reheating Food			
Food reheated for immediate service:			
Heat food that will be served immediately, to		_•	
Heat food that will be served immediately, to and and		correctly.	
Food reheated for hot holding:			
Heat TCS food for hot holding to an internal temperature of	fo	or	seconds.
Make sure the food reaches this temperature within	_ hours from st	art to finisl	n.
Reheat commercially processed and packaged ready-to-eat food	l to an internal	temperatu	re of at least

Module 7: Service



Holding Food

Food that is being held for service is at risk for	and
Guidelines for Holding Food	
•	
•	
Food covers and sneeze guards:	
•	
•	
Temperature:	
Hold hot TCS food at or higher.	
Hold cold TCS food at or lower.	
Thermometer:	
•	
•	
•	
Time:	
Make sure food handlers are regularlyfood temperatures during	hot and cold holding.
Check food temperatures at least every hours.	
Throw out food that is not or lower or	or higher.
You can also check the temperature every hours. This will leave	e time for
Hot-holding equipment:	
•	
•	

Holding Food without Temperature Control If an operation primarily serves a ________, TCS food cannot be held without temperature control. If your operation displays or holds TCS food without temperature control, it must do so under certain conditions. This includes: Before using time as a method of control, check with the local ______ for specific requirements. Cold Food Cold ready-to-eat TCS food can be held without temperature control for up to _____ hours if these conditions are met: As an alternative, cold TCS food being held without temperature control can be allowed to reach any temperature during service if it is discarded within _____ hours and meets these requirements: Produce that becomes TCS when cut, chopped, or sliced and hermetically sealed containers of food that become TCS when opened can have an initial temperature of ______ if the following requirements are met:

Hot Food

nditions are met:		hours if thes
•		
•		
•	-	
erving Food		
chen Staff Guidelines		
re-hand contact with food:		
od handlers must wear	whenever handling _	
·		
od can also be handled with:		
•		
•		
•		
ean and sanitized utensils:		
•		
•		
rving utensils:		

Take-home containers can be refilled if they meet these conditions: Take-home beverage containers can also be refilled as long as the beverage is not a ______ The container must also meet these conditions: **Service Staff Guidelines** Service staff should use these guidelines when serving food:

Refilling take-home containers:

Preset Tableware To prevent contamination of tableware on dining tables _____ or ____ the items. Table settings do not need to be wrapped or covered if extra or unused settings meet these requirements: Re-serving Food Menu items: Condiments: Bread or rolls: Garnishes:

5

Prepackaged food:

Self-service Areas

Follow these guidelines to prevent contamination and time-temperature abuse	in self-service areas:
Protection:	
•	
•	
•	
Labels:	
•	
Temperature:	
Keep hot food hot at or higher.	
Keep cold food cold at or lower.	
Raw and ready-to-eat food:	
Typically, raw, unpackaged meat, poultry, and seafood cannot be offered for se these items are an exception:	lf-service. However,
•	
•	
•	
Refills:	
•	
•	
•	
Utensils:	
•	
•	
Ice	

unpacka	aged food	does not	need to b	e labeled	if it meet	s these	condition
ite Serv	ice						
		itams car	roctly for	off site so	urvisa fall	ow tho	sa pracad
ansport	food and i	items cor	rectly for	off-site se	ervice, foll	ow the	se proced
ansport	food and i	items cor	rectly for	off-site se	ervice, foll	ow the	se proced
ansport contain	food and i						
contain	food and i						
ansport contain	food and i						
ansport contain	food and i						
ansport contain	food and i						
ansport contain	food and i						
ansport contain	food and i						
ansport contain	food and i						
ansport contain	food and i						
ansport contain	food and i	ce should	d include:				

Labeling Bulk Food

Delivery	vehicles:	
•		
Internal	temperature:	
•		
•		
Utilities:		
•		
•		
_		
Storage		
•		
Vending	g Machines	
	operators should protect food from contamination and time-temperat	ure abuse during
	,, and	
To keep	vended food safe, follow these guidelines:	
•		
•		
•		
•		
•		
•		

Module 8: Food Safety Management Systems



Overview of Food Safety Management Systems A food safety management system is ______ It does this by actively controlling _____ and ____ throughout the flow of food. Examples of different types of food safety programs include: **Active Managerial Control** The five common risk factors for foodborne illness are: Active managerial control is ______ Active managerial control is ______ rather than ______. Managers must risks and for them. According to the Food and Drug Administration (FDA), to achieve active managerial control, managers can use simple tools such as:

Active managerial control can also be achieved through more complex solution		
Managers should practice active managerial control throughout the	of	·
This includes anticipating potential foodborne illness risk factors and then them.		or
Monitoring the entire flow of food will keep customers and operation	fro	om
Managers must provide their staff with the proper		
Important steps to take when implementing active managerial control in an o	peration i	nclude:
1. Identify Risks:		
2. Monitor:		
3. Corrective Action:		
4. Management Oversight:		
5. Training:		_
6. Re-evaluation:		
The FDA's Public Health Interventions		
Public health interventions are		·
Public health interventions are designed to		·
Demonstration of knowledge:		
Staff health controls:		
Controlling hands as a vehicle of contamination:		
Time and temperature parameters for controlling pathogens:		
Consumer advisories:		

НАССР

One type of system that can achieve active managerial	
A Hazard Analysis Critical Control Point (HACCP) system	is based on identifying significant
,, or	, hazards at specific points within a
product's flow.	
Once hazards are identified, they can be	,, or
to safe levels.	
An effective HACCP system must be based on a	
This plan must be specific to each facility's:	
•	
•	
•	
•	

Module 9: Safe Facilities and Pest Management



Interior Requirements for a Safe Operation It is important to recognize that you may need to consult your local.

Floors, Walls, and Ceilings When choosing flooring, wall, and ceiling materials, pick those that are and This makes easier. Once installed, flooring, walls, and ceilings must be Replace or ceiling tiles or flooring. Repair all in walls.	S.
This makes easier. Once installed, flooring, walls, and ceilings must be	S.
	S.
Replace or ceiling tiles or flooring. Repair all in walls	s.
Coving is	
Coving should be	
This also protects the wall from	
Floors should have	
Equipment Selection	
Foodservice equipment must meet certain if it will come in contact with foo	od.
Food equipment must be:	
•	
•	
•	
When purchasing equipment, look for these marks:	
•	
•	
Installing and Maintaining Equipment	
•	

Stationary equipment should be installed as follows:
Floor-mounted equipment:
•
•
Tabletop equipment
•
•
Once you have installed equipment, make sure it is maintained regularly by
·
Set up a maintenance schedule with your or
Check equipment to be sure it is working correctly.
Dishwashing Machines
When selecting and installing dishwashers consider the following guidelines:
Installation:
•
•
•
Supplies:
•
Settings:
Purchase dishwashers that have the ability to measure the following:
•
•
•
Information about the correct settings should be on the machine.
Cleaning:
•

Three-Compartment Sinks	
•	
•	
•	
Handwashing Stations	
Handwashing stations are required:	
•	
• <u> </u>	_
Handwashing sinks must be used only for	and not for any other purpose.
To prevent cross-contamination, make sure	are present on
	between handwashing sinks
and food and food-contact surfaces.	
Make sure handwashing stations work correctly ar	nd are and
Handwashing stations must be	at all times. They cannot be
by portable equipment of	stacked full of dirty kitchenware.
Requirements at a I	Handwashing Station
·	
Running water	•
0 100	•
Soap	•
A way to dry hands	•
Garbage container	

Signage

Break Areas

located to protect the following from contamination:	
•	
•	
•	
Utilities and Building Systems	
Utilities include:	
•	
•	
•	
•	
Building systems include:	
•	
•	
•	
•	
Water and Plumbing	
There are	for water in the U.S. that are enforced by each
regulatory authority.	for water in the o.s. that are emoreca by each
Potable water is	·
Potable water may come from the following sources:	
•	
•	
•	
•	
If an operation has an on-site septic system, make sure	it is properly and
	·
Installation and maintenance:	
•	

Areas designated for employees to eat, drink, chew gum, and use tobacco products must be carefully

A cross-connection is		
Backflow can be the result of		·
Backflow can also happen when		
This is called		
Two examples of backsiphonage:		
1		
2		
Backflow prevention:		
The best way to prevent backflow is to avoid creating a		·
Some ways to prevent backflow include:		
•		
•		
Backflow prevention devices must be checked periodically by a		
technician. This work must be and		
		·
An air gap is	·	
The only sure way to prevent backflow is to create an	·	
A sink that is correctly designed and installed usually has	air gaps.	
The two air gaps at a sink are:		
1		
2		
Grease condensation:		
•		
•		
•		
•		

Lighting

Lighting intensity or how bright the lights are in the ope	ration is usually measur	red in units called
•		
•		-
•		-
Replace any bulbs that have out.		
Make sure lightbulbs are the size.		
All lights should have	lightbulbs or _	
These products prevent:		·
Ventilation		
Ventilation improves the inside an operation	on.	
Ventilation removes,, ar	ind from cooking lines.	
Ventilation eliminates and	·	
If ventilation systems are not working correctly, on walls and ceilings.	and	will build up
To prevent this, ventilation systems must be manufacturer's recommendations.	and	according to the
Garbage		
Garbage can attract and contaminate		, and
if not handled correctly		

Follow these guidelines to control contamination when handling garbage:			
Garbage removal:			
•			
•			
Cleaning of containers:			
•			
•			
•			
Indoor containers:			
•			
•			
•			
Designated storage areas:			
•			
•			
Outdoor containers:			
•			
•			
•			
•			
Maintaining the Facility			
To prevent problems in the facility, do the following:			
•			
•			
•			
•			

Emergencies That Affect the Facility

Some of the most common crises that can affect the safety of the food served are:
•
•
•
•
An imminent health hazard is
Other threats that should also be considered include:
Temperature control:
•
•
Physical security:
•
•
•
Drinkable water supply:
•
•
•
•
•
Service may be allowed after water/electrical interruptions if the operation:
•
•
•
Spoiled or contaminated food must be, along with food in packagin
that is not Corrective actions could include:
•

Regardless of how the problem is corrected, managers need approval from the before continuing service.	ne local
Pest Management Rodents, insects, and other pests can damage,	, and
The greatest danger comes from their ability to spread diseases, including	
Pest Prevention	
Follow three basic rules to keep your operation pest-free:	
1	
2	
3	
Deny access:	
Deny shelter:	

D+	C
rest	Control

Module 10: Cleaning and Sanitizing



Cleaning and Sanitizing

Cleaning is			·	
Sanitizing is				
Cleaners				
Cleaners must be		, and		·
Cleaners must be	and	to employees	s during all hou	rs of operation.
Types of cleaners include:				
•				
•				
•				
Ask your to	help you pick clean	ers that meet your ne	eds. To use clea	iners correctly,
follow these guidelines:				
•				
Sanitizers				
		have been		
Food-contact surfaces must be s This can be	•			
Heat Sanitizing				
One way to sanitize items is to so				
water must be at least				
Another way to sanitize items w dishwasher.		em through a		
Chemical Sanitizing				
Tableware, utensils, and equipm	ient can be sanitize	d by soaking them in a	i	sanitizing
solution. Or you can solution.		, or	them with sa	nitizing
Three common types of chemica				
		, also callo	ed	·
Chemical sanitizers are regulated	d by			
			·	

Sanitizers must be	and	to employees during all hours of operation.
In some cases, you can use _		blends to sanitize. Operations
		en use these. If these blends are used, use it once to
, then use it a		
Sanitizer Effectiveness		
Several factors influence the	effectiveness of chemi	cal sanitizers including:
•		
•		
•		
•		
•		
Concentration:		
Sanitizer solution is a mix of		and
Too little sanitizer may make	the solution	and
Too much sanitizer may mak	e the solution too	and
Sanitizer can also leave a bac	I taste on items or	·
Concentration is measured in	າ	or
To check the concentration of	of a sanitizer solution, ι	ise a
Test kits are usually available	from:	
•		
Test kits should be	at all tim	nes and easily to employees.
The following can reduce a sa	anitizer solution's effec	tiveness:
•		
•		
•		
Change the solution when:		
•		
Check the concentration	·	

Temperature:			
•			
Contact time:			
Contact time is			·
Water hardness:			
Water hardness can affe	ect how well a sanitizer	·	
Water hardness is deter	mined by the amount of	in your water.	
	er hardness is from your ntify the correct amount of sanit		k with your
pH:			
•			
	he Effective Use of Chlorine, Iodi		
	Chlorine	lodine	Quats
Water temperature			2,500
Water pH			
Water hardness			
Sanitizer concentration			
Sanitizer contact time			
How and When to Clea	n and Sanitize	-	1
Surfaces that do not tou	ich food only need to be	and	to prevent
the accumulation of dirt	. However, any surface that touc	ches food must be	
,	and		

Cleaning and Sanitizing Surfaces

If surfaces have not been cleaned and sanitized proper immediately.	ly, take
To clean and sanitize a surface follow these steps:	
1	
•	
	
_	
2	
•	<u>-</u>
•	
3	
•	
•	
4	
•	
•	
•	
•	·····
5	
When to Clean and Sanitize	
All food-contact surfaces need to be cleaned and saniti	ized at these times:
•	
•	
•	
•	

Cleaning and Sanitizing Stationary Equipment	
Equipment manufacturers will usually provideequipment.	for cleaning and sanitizing stationary
Follow these steps when cleaning and sanitizing stationary equ	uipment:
1	
2	
3	
4	
5	
6	
7	
	
Clean-in-Place Equipment	
•	
Dishwashing and are often cleane	
Larger items such as pots and pans are often cleaned by hand	
Store the items so they do not become	
Machine Dishwashing	
Dishwashing machines sanitize by using either	or a
High-Temperature Machines	
High-temperature machines useto	
enough, items will not be Extremely hot water	
The temperature of the final sanitizing rinse must be at least _	·
For stationary-rack, single-temperature machines, it much be a	at least
The dishwasher must have a built-in that This is where the water sprays into the	

Chemical-sanitizing machines can clean and sanitize items at much
Dishwasher Operation Operate your dishwasher according to the and keep it in Follow these guidelines when operating your dishwashing machine: Keeping the machine clean:
Operate your dishwasher according to the and keep it in Follow these guidelines when operating your dishwashing machine: Keeping the machine clean:
Follow these guidelines when operating your dishwashing machine: Keeping the machine clean:
Follow these guidelines when operating your dishwashing machine: Keeping the machine clean:
•
•
•
Preparing items for cleaning:
•
•
Loading dish racks:
•
•
Drying items:
•
•
Monitoring:
•
•
•

Manual Dishwashing	
Operations often use a three-compartment sink to clean and sanitize	items.
Preparing a Three-Compartment Sink	
The steps to set up a three-compartment sink correctly include:	
•	_
•	_
•	_
•	_
Cleaning and Sanitizing in a Three-Compartment Sink	
The steps to clean and sanitize items in a three-compartment sink include:	
1	
2	
3	
4	
5	
Storing Tableware and Equipment	
Once utensils, tableware, and equipment have been cleaned and sanitized, th that will protect them from	ey must be stored in a way
Follow these guidelines:	
Storage:	
•	
•	
Storage surfaces:	
•	
Glasses and flatware:	
•	

•	
Stationary equipment:	
•	
Cleaning and Sanitizing in the Operation Wiping Cloths	
Wiping cloths are often used in operations to wipe up	and to wipe down
The two types of wiping cloths are:	
1	
2	
Never use cloths that are meant for wiping food spills for any other	-
Wet cloths:	
•	
•	
•	
Dry cloths:	
•	
•	
Cleaning the Premises	
Nonfood-contact surfaces are	
Examples of nonfood-contact surfaces include	
Nonfood-contact surfaces do not need to be	
regularly. This prevents,,	, and
residue from building up. Not only will this prevent the growth of also prevent	, but it will

Trays and carts:

Cleaning up after People Who Get Sick To be effective, operations must have ______ procedures for cleaning up _____ and _____ For the operation to be effective: **Using and Storing Cleaning Tools and Supplies** Your staff needs many _____ and ____ to keep the operation clean. However, these items can contaminate _____ and _____ if they are not used and stored correctly. Storing Cleaning Tools and Supplies Cleaning tools must be stored so that they do not contaminate _____ and _____. It is a best practice to store these items in a ______ away from food. Cleaning tools should also be stored in a way that makes it easy to ______ the area they are stored in. The storage area should have the following: To prevent contamination, never clean mops, brushes, or other tools in sinks used for ______, or ______. Never dump mop water or other liquid waste into ______ or _____.

9

When storing cleaning tools, consider the following:

_____ immediately.

If chemicals or cleaning tools have not been used or stored correctly, take _____

U	sing	Food	servi	ce Ci	hemi	cal
---	------	------	-------	-------	------	-----

Many of the chemicals used in an operation can be hazardous, especially if they the wrong way. One of the biggest dangers is	
To reduce your risk, follow these guidelines:	
Use:	
•	
•	
•	
•	
Storage:	
•	
•	
•	
•	
•	
Labels:	
•	
•	
Developing a Cleaning Program	
To develop an effective cleaning program for your operation, focus on three thir	ngs:
1	
2	
3	
Creating a Master Cleaning Schedule	
Create a master cleaning schedule with the following information.	
What should be cleaned:	

Who should clean it:
•When it should be cleaned:
•
•
How it should be cleaned:
•
•
Training Your Staff to Follow the Program
•
•
Monitoring the Cleaning Program
To make sure the cleaning program is working do the following:
•
•